



**Product Data Sheet &
General Processing Conditions**

**RTP 300 TFE 13 SI 2
Polycarbonate (PC)
PTFE Lubricated
Silicone Lubricated**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.26	1.26	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0050 - 0.0100 in/in	0.50 - 1.00 %	D 955
MECHANICAL			
Impact Strength, Izod notched 1/8 in (3.2 mm) section	8.0 ft-lbs/in	427 J/m	D 256
unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	7250 psi	50 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.30 x 10 ⁶ psi	2068 MPa	D 638
Flexural Strength	11500 psi	79 MPa	D 790
Flexural Modulus	0.30 x 10 ⁶ psi	2068 MPa	D 790
ELECTRICAL			
Volume Resistivity	1E14 - 1E16 ohm.cm	1E14 - 1E16 ohm.cm	D 257
THERMAL			
Deflection Temperature @ 264 psi (1820 kPa)	265 °F	129 °C	D 648
Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	550 - 600 °F	288 - 316 °C
Mold Temperature	180 - 250 °F	82 - 121 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.